

What Is Claimed Is:

1. An attachment method for attaching a disc protective sheet to each half body section of a disc cartridge body for protecting a disc rotatably accommodated within the assembled cartridge body, the method comprising the steps of:

5 supplying a disc protective sheet to each half body section with each disc protective sheet being oriented so that a cut-out in the disc protective sheet is aligned with a corresponding opening in the half body section, and so that a thermal fusible layer provided on an attachment surface faces the half body section; and

10 fixedly fusing the thermal fusible layer of each disc protective sheet onto an inner surface of a respective one of the half body sections.

2. The attachment method as set forth in claim 1,

15 wherein, at the preceding step of fixedly fusing the entire surface of the disc protective sheet with respect to the half, the thermal fusible layer of the peripheral edge portion of the cut portion of the disc protective sheet supplied to the half is fused, whereby the disc protective sheet is fixedly fused with respect to the peripheral edge portion of the opening portion so that it is provisionally attached.